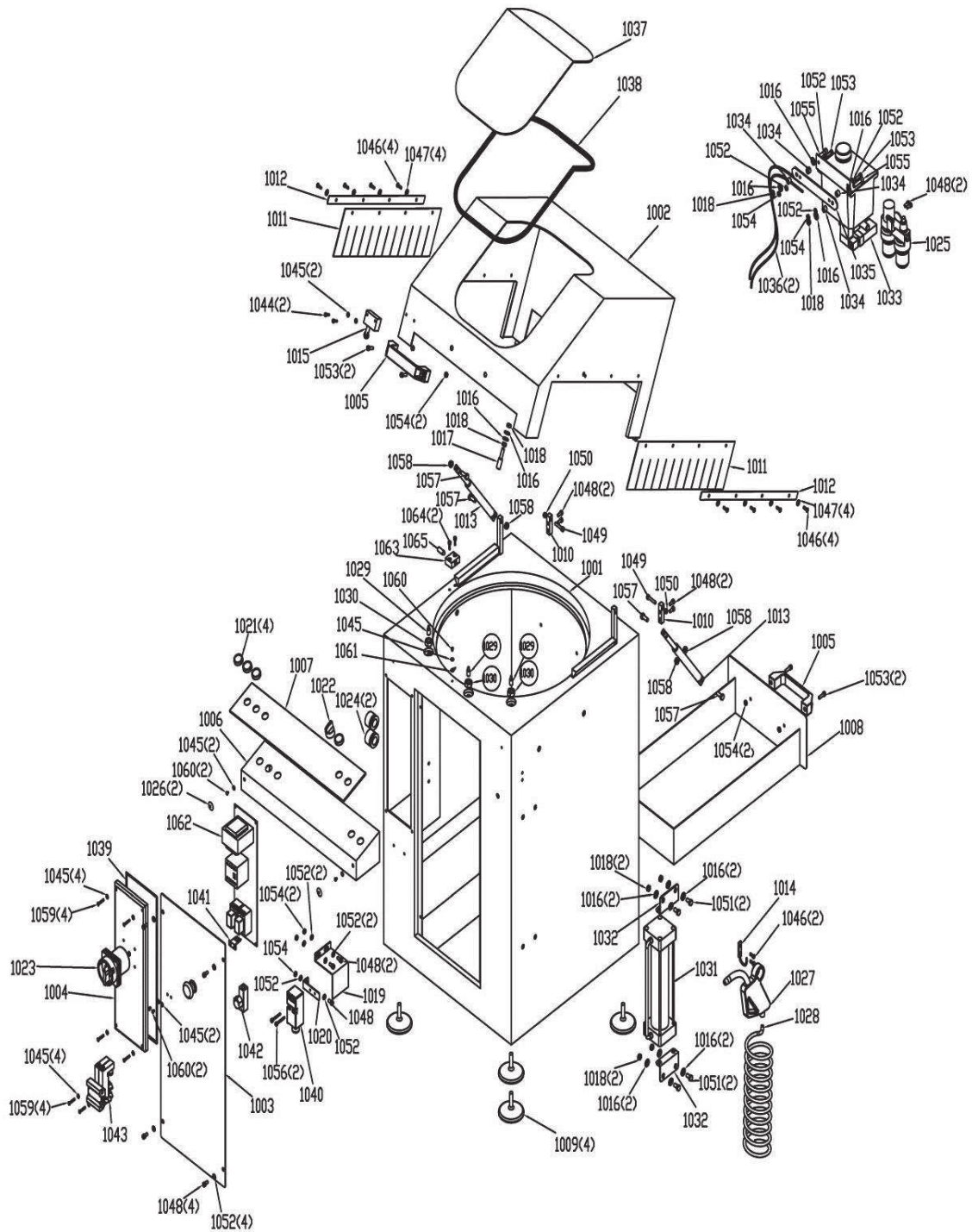
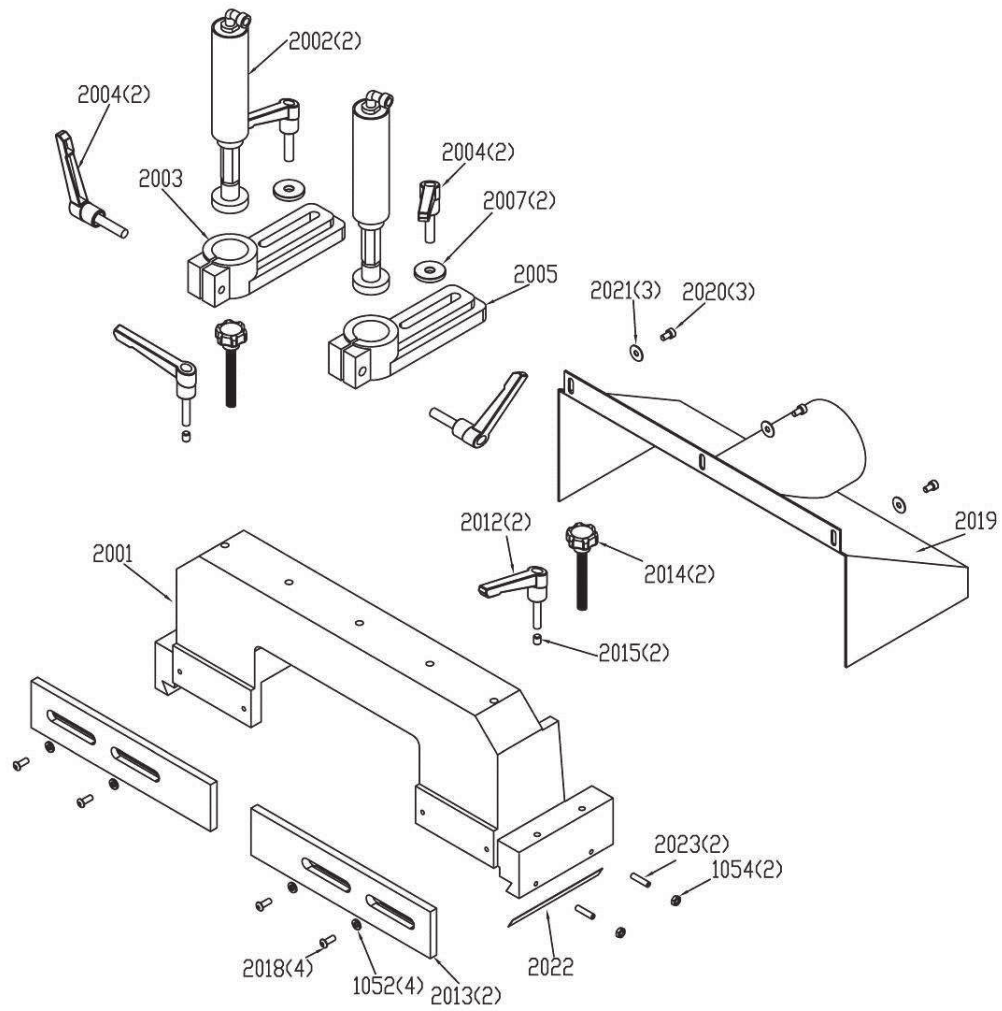


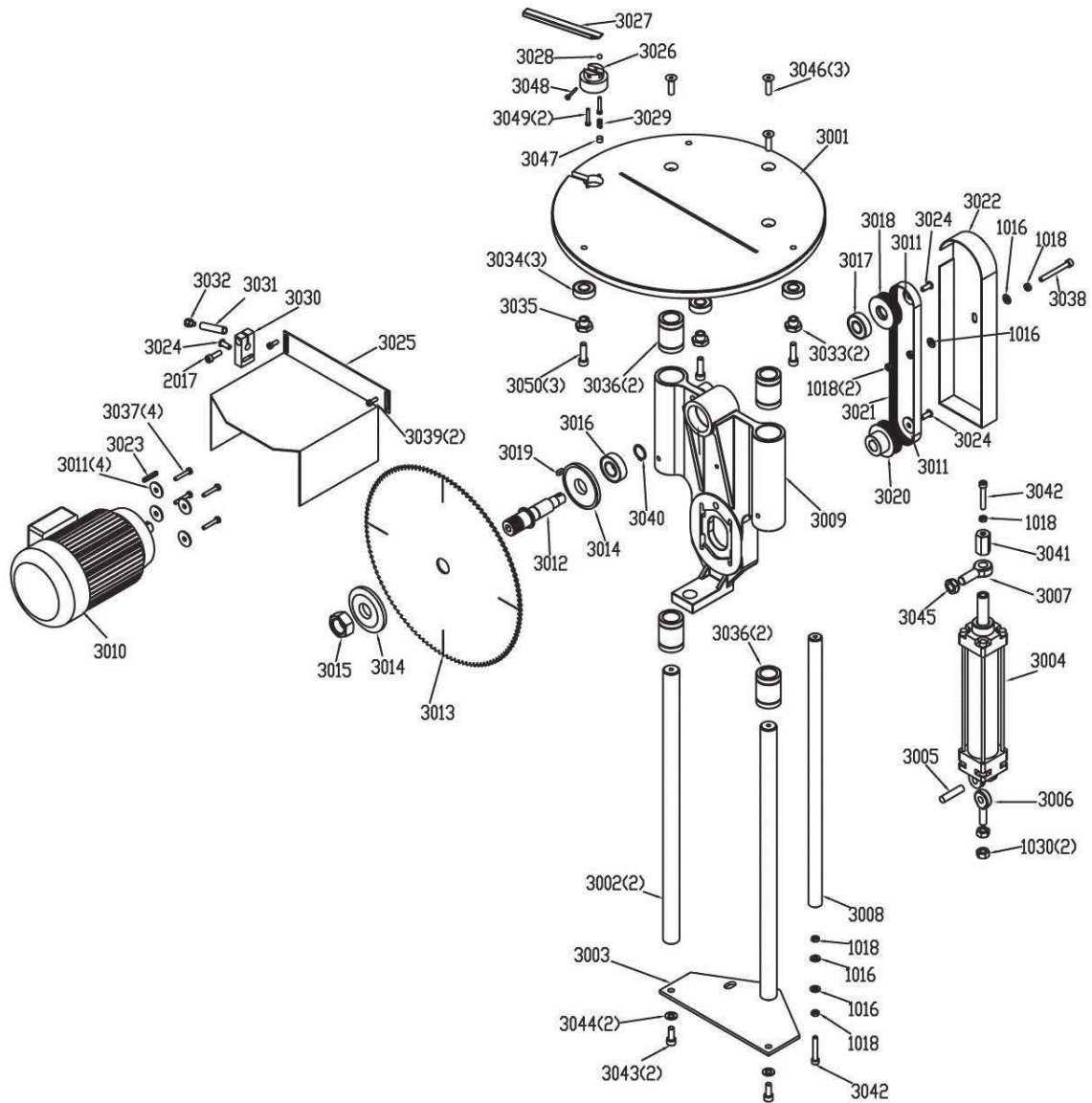
Saw Assembly Drawing -1



Saw Assembly Drawing-2



Saw Assembly Drawing-3



Saw Assembly Parts

Index No.	Part No.	Description	Size	Q'ty
1001	SY-400-ALU-1001	Base		1
1002	SY-400-ALU-1002	Up Cover		1
1003	SY-400-ALU-1003	Front Panel		1
1004	SY-400-ALU-1004	Power Switch Plate Board		1
1005	SY-400-ALU-1005	Handle		2
1006	SY-400-ALU-1006	Switch Plate Board Support		1
1007	SY-400-ALU-1007	Acrylic Panel		1
1008	SY-400-ALU-1008	Iron Recycling Bin		1
1009	SY-400-ALU-1009	Foot Plate		4
1010	SY-400-ALU-1010	Up Cover Button		2
1011	SY-400-ALU-1011	Pads		2
1012	SY-400-ALU-1012	Pads Plate		2
1013	SY-400-ALU-1013	Pneumatic Cylinder Bracket		2
1014	SY-400-ALU-1014	Hook		1
1015	SY-400-ALU-1015	Jump Electrical Switch		1
1016	SY-400-ALU-1016	Washer	M8	18
1017	SY-400-ALU-1017	Closed Guide Rod		1
1018	SY-400-ALU-1018	Nut	M8	14
1019	SY-400-ALU-1019	Door Electric Plug-Hop Switch Guard		1
1020	SY-400-ALU-1020	Door Electric Plug-Hop Switch Support		1
1021	SY-400-ALU-1021	Switch Button		4
1022	SY-400-ALU-1022	Switch Button		1
1023	SY-400-ALU-1023	Power Switch		1
1024	SY-400-ALU-1024	Power Line Protection Head Sheet Metal		2
1025	SY-400-ALU-1025	FRI Combination		1
1026	SY-400-ALU-1026	Plug		2
1027	SY-400-ALU-1027	Air Duct Equipment		1
1028	SY-400-ALU-1028	Duct House		1
1029	SY-400-ALU-1029	Turntable Positioning Pin		3
1030	SY-400-ALU-1030	Nut	M12	5
1031	SY-400-ALU-1031	Speed Hydraulic Cylinder		1
1032	SY-400-ALU-1032	Governor Hydraulic Cylinder Holder		2
1033	SY-400-ALU-1033	Oil Mist Supply System		1
1034	SY-400-ALU-1034	Screw Elevate Column	M6x12	4
1035	SY-400-ALU-1035	Oil Mist System Assembly Adapter Plate		1
1036	SY-400-ALU-1036	Duct Line		2
1037	SY-400-ALU-1037	Acrylic Cover Plate		1
1038	SY-400-ALU-1038	Acrylic Cover Layering Plate		1
1039	SY-400-ALU-1039	Strip		1
1040	SY-400-ALU-1040	Door Electric Plug-Hop Switch Body		1
1041	SY-400-ALU-1041	Plug-Door Door Switch Tripped Plug		1
1042	SY-400-ALU-1042	Hydraulic Control Valve		1
1043	SY-400-ALU-1043	Pressure Regulating Valve		1
1044	SY-400-ALU-1044	Screw	M4x16	2
1045	SY-400-ALU-1045	Washer	M4	13
1046	SY-400-ALU-1046	Round Hexagonal Screw	5x16	10
1047	SY-400-ALU-1047	Washer	M5	8
1048	SY-400-ALU-1048	Screw	M6x12	13
1049	SY-400-ALU-1049	Screw	M6x30	2
1050	SY-400-ALU-1050	Hexagonal Nut Slip	M6	2
1051	SY-400-ALU-1051	Hex Screw	M8x15	4
1052	SY-400-ALU-1052	Washer	M6x12	18
1053	SY-400-ALU-1053	Screw	M6x20	6
1054	SY-400-ALU-1054	Nut	M6	11
1055	SY-400-ALU-1055	Screw	M8x30	2

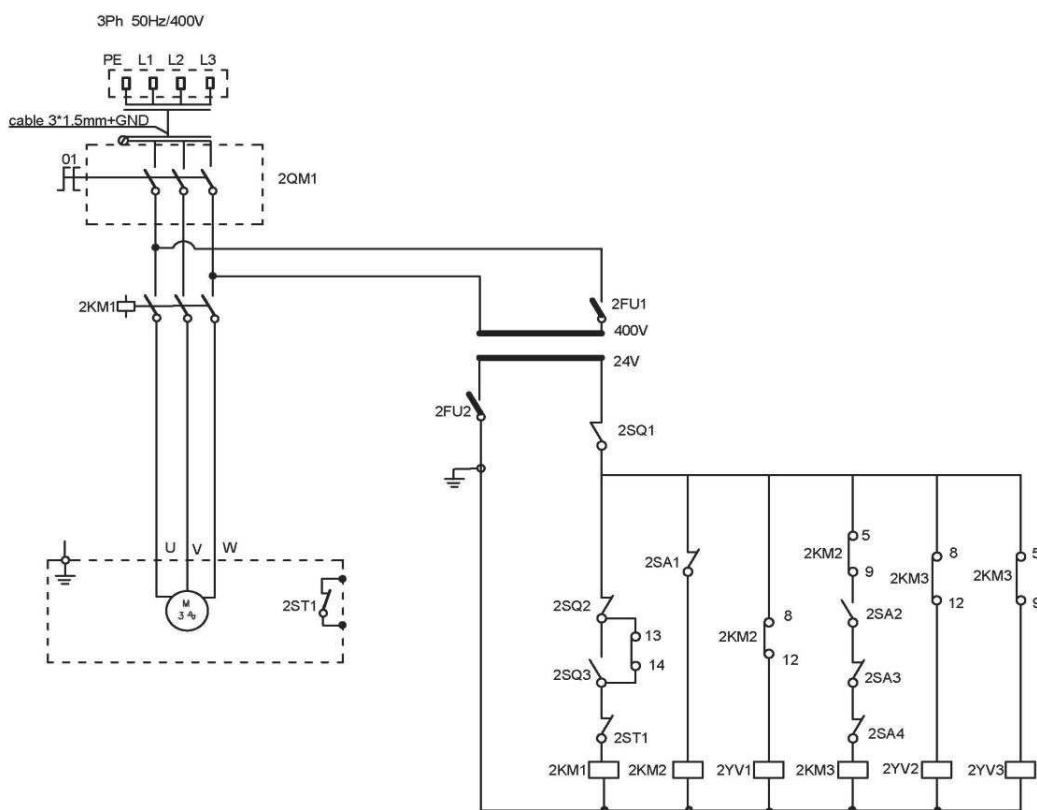
Saw Assembly Parts

Index No.	Part No.	Description	Size	Q'ty
1056	SY-400-ALU-1056	Screw	M4x35	2
1057	SY-400-ALU-1057	Screw	M8x20	4
1058	SY-400-ALU-1058	Hexagonal Nut Slip	M8	4
1059	SY-400-ALU-1059	Round Hexagonal Screw	M4x25	6
1060	SY-400-ALU-1060	Round Hexagonal Screw	M4x6	5
1061	SY-400-ALU-1061	Angle Pointer		1
1062	SY-400-ALU-1062	Electronic Control Board		1
1063	SY-400-ALU-1063	Disc Seat		1
1064	SY-400-ALU-1064	Screw	M5x16	2
1065	SY-400-ALU-1065	Whole Tooth Ball Screw	L25	1
2001	SY-400-ALU-2001	Clamping System Mast		1
2002	SY-400-ALU-2002	Pneumatic Clamping Bar		2
2003	SY-400-ALU-2003	Pneumatic Clamping Bar Left Block		1
2004	SY-400-ALU-2004	The Elastic Spin	10x40	4
2005	SY-400-ALU-2005	Pneumatic Clamping Bar Right Block		1
2007	SY-400-ALU-2007	Washer	34x10x5	2
2012	SY-400-ALU-2012	The Elastic Spin	8x40	2
2013	SY-400-ALU-2013	Back Gauge Seat		2
2014	SY-400-ALU-2014	Knob Pin	6x140	2
2015	SY-400-ALU-2015	Brass Block		2
2017	SY-400-ALU-2017	Screw	M8x25	1
2018	SY-400-ALU-2018	Round Hexagonal Screw	6x16	4
2019	SY-400-ALU-2019	Sheet Metal Ventilation Connection		1
2020	SY-400-ALU-2020	Screw	6x10	3
2021	SY-400-ALU-2021	Washer	M6x19	3
2022	SY-400-ALU-2022	Dovetail Copper Plate		1
2023	SY-400-ALU-2023	Screw	M6x25	2
3001	SY-400-ALU-3001	Blade Circular Seat		1
3002	SY-400-ALU-3002	Slide Column	30x602	2
3003	SY-400-ALU-3003	Slide Column Positioning Plate		1
3004	SY-400-ALU-3004	Lifting Cylinder Body		1
3005	SY-400-ALU-3005	Lifting Cylinder Connect Shaft		1
3006	SY-400-ALU-3006	Connecting Screw	M12x35	1
3007	SY-400-ALU-3007	Connecting Screw	M16x35	1
3008	SY-400-ALU-3008	Support Column	25x595	1
3009	SY-400-ALU-3009	Lifting Sliding Seat		1
3010	SY-400-ALU-3010	Motor	400V 50Hz 3Ph	1
3011	SY-400-ALU-3011	Washer	30x8x3	6
3012	SY-400-ALU-3012	Pulley Shaft		1
3013	SY-400-ALU-3013	Blade		1
3014	SY-400-ALU-3014	Saw Blade Clamping Plate		2
3015	SY-400-ALU-3015	Nut	M32	1
3016	SY-400-ALU-3016	Bearing	6205	1
3017	SY-400-ALU-3017	Bearing	6204	1
3018	SY-400-ALU-3018	Saw Pulley		1
3019	SY-400-ALU-3019	Key	6x6x15	1
3020	SY-400-ALU-3020	Motor Pulley		1
3021	SY-400-ALU-3021	Belt		1
3022	SY-400-ALU-3022	Pulley Cover		1
3023	SY-400-ALU-3023	Key	5x5x30	1
3024	SY-400-ALU-3024	Screw	M8x20	3
3025	SY-400-ALU-3025	Motor Cover		1
3026	SY-400-ALU-3026	Turntable Angle Locator - Spud		1
3027	SY-400-ALU-3027	Turntable Angle Locator - Positioning Handle		1
3028	SY-400-ALU-3028	Steel Ball		1
3029	SY-400-ALU-3029	Spring		1

Saw Assembly Parts

Index No.	Part No.	Description	Size	Q'ty
3030	SY-400-ALU-3030	Oil Mist System Spud		1
3031	SY-400-ALU-3031	Mist Nozzle		1
3032	SY-400-ALU-3032	Pneumatic Tube Quick Connector		1
3033	SY-400-ALU-3033	Disc Rotary Bearing Fixed Positioning Seat		2
3034	SY-400-ALU-3034	Bearing	6203	3
3035	SY-400-ALU-3035	Disc Rotary Bearing Fixed Positioning Adjust		1
3036	SY-400-ALU-3036	Guide Post Bearing		4
3037	SY-400-ALU-3037	Hex Screw	M6x35	4
3038	SY-400-ALU-3038	Screw	M8x70	1
3039	SY-400-ALU-3039	Screw	M6x16	2
3040	SY-400-ALU-3040	C-Ring		1
3041	SY-400-ALU-3041	Nut		1
3042	SY-400-ALU-3042	Screw	M8x50	2
3043	SY-400-ALU-3043	Screw	M10x25	2
3044	SY-400-ALU-3044	Washer	M10x22x10	5
3045	SY-400-ALU-3045	Hexagonal Nut Slip	M16	1
3046	SY-400-ALU-3046	Flat Head Hex Screw		3
3047	SY-400-ALU-3047	Whole Tooth Hexagon Screw		1
3048	SY-400-ALU-3048	Screw	M4x30	1
3049	SY-400-ALU-3049	Screw	M5x30	2
3050	SY-400-ALU-3050	Screw	M10x35	3

Wiring Diagram and Parts



ITEM	DESCRIPTION	BRAND NO.	SPECIFICATION
2SQ1	Cover Switch	QK-S-8-1	IP-54 AC-15 14A 250V AC-15 8A 400V CE
2SQ2	Stop Main Motor Switch	NPB-22-F01R-O	UI 600V IEN 10A CE
2SQ3	Start Main Motor	NPB-22-F10G-1	UI 600V IEN 10A CE
2SA1	Up Cover Switch	HE-15G 1318	15A 125/250VAC CE
2SA2	Start Switch For Vise	NPB-22-S201B	UI 600V IEN 10A CE
2SA3/2SA4	Switch For Up The Saw Blade	NPB-22-F10W-S201B	UI 600V IEN 10A CE
2KM1	Magnetic Switch For Motor	S-P09-S/AC24V (Shihlin)	AC 600V AZ1=1TH=20A CE
2QM1	Main Switch	ZH-HD-2-80-BY	25/16A 250V 7.5HP 400V 3PH CE
KM2	Relay For Vise	MY-4-NJ-AC-24V	5A 240V AC1 5A-28V-DC1 CE
KM3	Relay For Saw Blade Up	MY-4-NJ-AC-24V	5A 240V AC1 5A-28V-DC1 CE
2ST1	Temperature Over Load (Internal Motor)		
2YV1	Magnetic Valve For Vise	(Fonray)	210MA AC24V 5VA CE
2YV2	Magnetic Valve For Up The Saw Blade	(Fonray)	210MA AC24V 5VA CE
2TC1	Transformer		400V/24V/30AV
2YV3	Spray System Control	(Lubetool)	4.5~7BAR 24V AC CE



Garantie

Wir gewähren Ihnen auf den unten eingetragenen Artikeln Garantie auf die Dauer von 24 Monaten ab Laufdatum. Einzige Voraussetzung: **dieses ausgefüllte persönliche Garantie-Zertifikat muss der zur Reparatur eingesandten Maschine beigelegt sein.**

Par ce document nous nous engageons à réparer l'article mentionné ci-dessous en garantie pendant une période de 24 mois à partir de la date d'achat. **Cette garantie ne sera pas honorée si ce certificat dûment complété n'est pas renvoyé avec la machine en question pour toute réparation.**

Modell / Modèle

Namen und Anschrift des Käufers / Nom et adresse de l'acheteur

Serie-Nr. / N° de série

Kaufdatum / Date de l'achat

Händler-Stempel

Cachet du revendeur