



**JWL-1015VS**

**Wood Lathe**

**JWL-1015VS-M..719110M..1~230V,50Hz**

## **PARTS LIST**



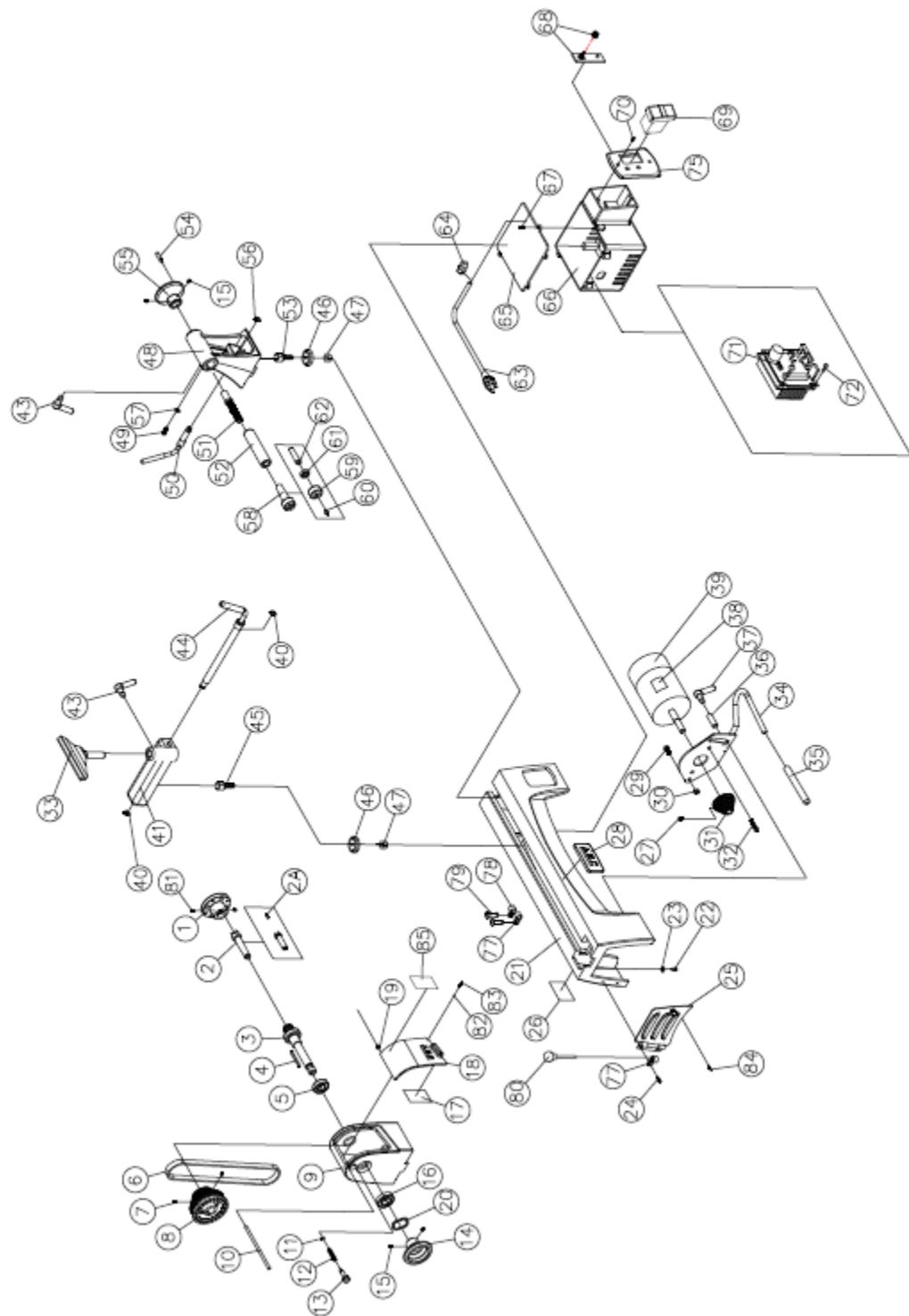
**TOOL FRANCE**

9 Rue des Pyrénées, 91090 LISSES, France  
[www.promac.fr](http://www.promac.fr)

P-719110M

2024-07

## JWL-1015VS Lathe – Exploded View



## JWL-1015VS Lathe – Parts List

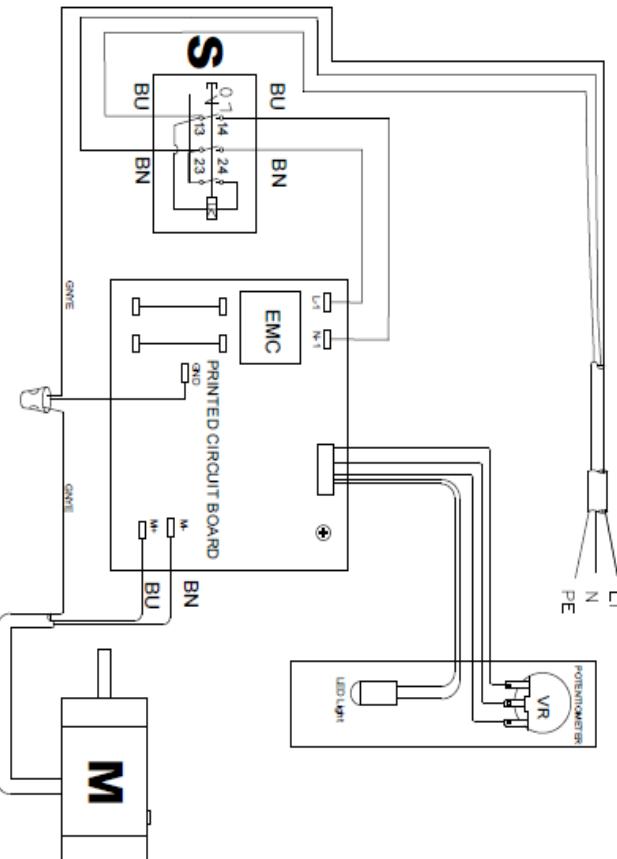
<b>Index No</b>	<b>Part No</b>	<b>Description</b>	<b>Size</b>	<b>Qty</b>
.....	JWL1015VS-HAE.....	Headstock Assembly ( <i>includes #3 thru #2&amp; #85</i> ) .....	.....	1
1	JML-2 .....	Faceplate .....	3"	1
2	JML-3 .....	Spur Center .....	MT2.....	1
2A	JML-3A.....	Center Point for Spur Center .....	.....	1
3	JWL1015-103E .....	Spindle .....	M33x3.5mm .....	1
4	JML-5 .....	Key .....	5x25mm .....	1
5	BB-6005VV .....	Ball Bearing .....	6005VV .....	1
6	JML-20 .....	V-Belt .....	240J .....	1
7	TS-0267041 .....	Socket Set Screw .....	1/4"-20x3/8" .....	2
8	JWL1015VS-108 .....	Spindle Pulley .....	.....	1
9	JWL1015-109E .....	Headstock .....	.....	1
10	JWL1015-110 .....	Pin .....	.....	1
11	JML1014-187 .....	C-Ring .....	STW-9 .....	1
12	JML1014-188 .....	Spring .....	.....	1
13	JML1014-189 .....	Index Pin .....	.....	1
14	JWL1221VS-123 .....	Handwheel .....	.....	1
15	TS-0267021 .....	Set Screw .....	1/4"-20x1/4" .....	4
16	BB-6004VV .....	Ball Bearing .....	6204VV .....	1
17	JWL1015VS-117E .....	Speed Label .....	.....	1
18	JWL1015-118E .....	Pulley Access Door .....	.....	1
19	JWL1015-119 .....	Spring .....	.....	1
20	JML-8 .....	Wave Washer .....	.....	1
21	JWL1015-121E .....	Bed .....	.....	1
22	TS-0207061 .....	Socket Head Cap Screw .....	1/4"-20x1" .....	4
23	TS-0720071 .....	Lock Washer .....	1/4" .....	4
24	JWL1015-124 .....	Socket Head Button Screw .....	#10-24x1/4" .....	2
25	JWL1015-125E .....	Motor Access Door .....	.....	1
26	JWL1015VS-126E .....	I.D Label .....	.....	1
27	TS-0267041 .....	Socket Set Screw .....	1/4"-20x3/8" .....	2
28	JETSTRIPE-4.75X2.5B....	JET Stripe .....	.....	1
29	TS-0051051 .....	Hex Cap Screw .....	5/16"-18x1" .....	1
30	TS-0640081 .....	Nylon Lock Hex Nut .....	5/16"-18 .....	1
31	JWL1015VS-131 .....	Motor Pulley .....	.....	1
32	TS-0254021 .....	Socket Head Button Screw .....	1/4"-20x1/2" .....	2
33	JML-42 .....	Tool Rest .....	6" .....	1
34	JWL1015-134 .....	Motor Bracket .....	.....	1
35	JWL1221VS-266 .....	Rubber Cover .....	.....	1
36	JWL1015-136 .....	Bushing .....	.....	1
37	JWL1015-137 .....	Lock Handle Assembly, Motor Plate .....	.....	1
38	JWL1015VS-138E .....	Motor Label .....	.....	1
39	JWL1015VS-139E .....	Motor .....	1/2 HP .....	1
.....	JWL1015VS-MCB .....	Motor Carbon Brush with Cap (not shown) .....	.....	2
.....	JWL1015VS-MFC .....	Motor Fan Cover (not shown) .....	.....	1
.....	JWL1015VS-MF .....	Motor Fan (not shown) .....	.....	1
.....	JWL1015-TBA .....	Toolrest Base Assembly ( <i>includes #40 thru #47</i> ) .....	.....	2
40	JML-9 .....	C-Ring .....	STW-12 .....	2
41	JWL1015-141 .....	Tool Rest Body .....	.....	1
43	JML-59A .....	Lock Handle Assembly .....	5/16"-18x3/4" .....	2
44	JML-50 .....	Eccentric Locking Rod .....	.....	1
45	JML-43 .....	Bolt .....	.....	1
46	JML-44 .....	Clamp .....	.....	2
47	JML-81 .....	Clamp Nut .....	.....	2
.....	JWL1015-TA .....	Tailstock Assembly ( <i>includes #15,43,46 thru #57</i> ) .....	.....	1
48	JWL1015-148 .....	Tailstock .....	.....	1
49	TS-0255031 .....	Socket Head Button Screw .....	5/16"-18x5/8" .....	1
50	JML-58 .....	Eccentric Rod, Tailstock .....	.....	1
51	JWL1015-151 .....	Lead Screw .....	.....	1
52	JML-55 .....	Quill .....	.....	1
53	JML-64 .....	Bolt .....	.....	1

<b>Index No</b>	<b>Part No</b>	<b>Description</b>	<b>Size</b>	<b>Qty</b>
54	JWL1221VS-222	Handle .....		1
55	JWL1221VS-223	Handwheel.....		1
56	JML-63	C-Ring.....	STW-10.....	1
57	TS-0680031	Flat Washer .....	5/16".....	1
58	708331	Live Center Assembly ( <i>includes #59 thru #62</i> ) .....		1
59	JML-52	Live Center Head.....		1
60	JML-52A	Center Point for Live Center .....		1
61	BB-6002ZZ	Ball Bearing .....	6002ZZ	1
62	JML-54	Live Center Shaft.....		1
	JWL1015VS-CAE	Controller Assembly( <i>includes #63 thru #75</i> ) .....		1
63	JWL1015VS-163E	Power Cord.....		1
64	JML-70E	Strain Relief .....		2
65	JWL1015VS-165E	Plate.....		1
66	JWL1015VS-166	Switch Cover.....		1
67	JWL1015VS-167	Tapping Screw .....	M3x12 .....	4
68	JWL1015VS-168E	Control Potentiometer Assembly .....		1
69	JML-65E	On-Off Switch .....		1
70	JWL1015VS-170	Tapping Screw .....		2
71	JWL1015VS-171EA	Circuit Board Assembly.....		1
72	JWL1221VS-302	Tapping Screw .....	M3x19 .....	4
73	JWL1015VS-174	Connect Cord (VR to PC board; not shown).....		1
74	JWL1221VS-324	Connect Cord (Power cord to PC board; not shown) .....		1
75	JWL1015VS-175E	Switch Cover.....		1
77	JWL1015-172	Clamp .....	5/16" .....	2
78	JWL1221VS-276	Clamp .....	1/2" .....	1
79	TS-081C022	Pan Head Screw.....	#10-24x3/8" .....	2
80	JML-11	Knockout Rod .....		
81	6295796	Nylon Insert Socket Set Screw .....	1/4-20x3/8" .....	2
82	JWL1221VS-136E	O-Ring .....		1
83	TS-081C042	Screw.....	#10-24x5/8" .....	1
84	TS-081C022	Pan Head Screw.....	#10-24x3/8 .....	1
85	JWL1221VS-137E	Warning Label (not shown).....	97 x 70mm .....	1

# JWL-1015VS-M..719110M....1~230V,50Hz

	colour of strands	Litzenfarben	couleur des cordons
BK	black	schwarz	noir
WH	white	weiß	blanc
BU	blue	blau	bleu
YE	yellow	gelb	jaune
RD	red	rot	rouge
BN	brown	braun	brun
GY	grey	grau	gris
GNYE	green-yellow	grün-gelb	vert-jaune
OG	orange	orange	orange
VT	violet	violett	violet

	meaning of symbol	Bedeutung der Zeichen	interprétation
M	motor	Motor	moteur
S	switch	Schalter	interrupteur
C	condenser	Kondensator	condensateur
E	electronic unit	ElektronikEinheit	unitéélectronique
F	fuse	Sicherung	fusible
RS	reversing switch	Drehrichtungsschalter	commu. droite/gauche
CS	centrifugal switch	Fliehkraftschalter	déclencheur centrifuge
OL	overload cut-off	Überlastschutzschalter	déclencheur surcharge
LS	limit switch	Positionendschalter	micro



1015VS-CE