



**JDT-4024TCP DRILL PRESS**

**JDT-4024TCP-T...3~400V, 50Hz**

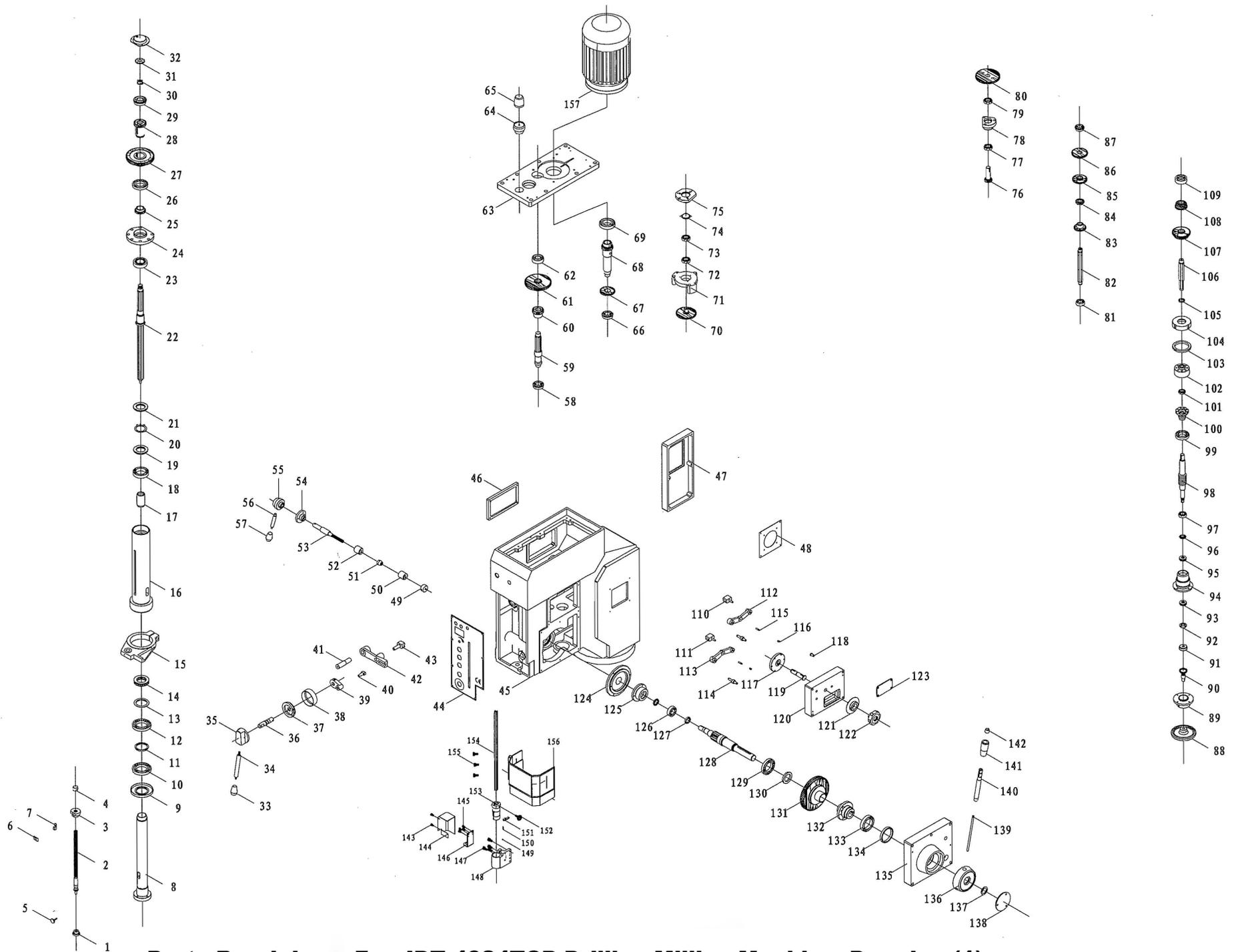
## **PARTS LIST**



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**Parts Breakdown For JDT-4024TCP Drilling Milling Machine Drawing (1)**

**Part List for JDT-4024TCP DRILL PRESS**

No.	Part no.		Description	Size	Qty.
1	JDT4024TCP-1-001		Knurled knob		1
2	JDT4024TCP-1-002		Scaled screw		1
3	JDT4024TCP-1-003		Scaled nut		1
4	JDT4024TCP-1-004		Limit		1
5	JDT4024TCP-1-005		Knurled screw bolt		1
6	JDT4024TCP-1-006		Scaled indicator sheet		1
7	JDT4024TCP-1-007		Support for the vernier		1
8	JDT4024TCP-1-008		Spindle		1
9	JDT4024TCP-1-009		Bearing cover		1
10	JDT4024TCP-1-010	D7000109;GB276	Bearing		1
11	JDT4024TCP-1-011		Washer		1
12	JDT4024TCP-1-012	D7000109;GB276	Bearing		1
13	JDT4024TCP-1-013		Washer		1
14	JDT4024TCP-1-014	8108;GB301	Bearing		1
15	JDT4024TCP-1-015G		Scaled clamper		1
16	JDT4024TCP-1-016		Spindle quill		1
17	JDT4024TCP-1-017		Spline shaft		1
18	JDT4024TCP-1-018	D1000908;GB276	Bearing		1
19	JDT4024TCP-1-019		Round nut		1
20	JDT4024TCP-1-020		Washer		1
21	JDT4024TCP-1-021		Round nut		1
22	JDT4024TCP-1-022		Transmission shaft		1
23	JDT4024TCP-1-023	2007106E;GB276	Bearing		1
24	JDT4024TCP-1-024		Bearing cover		1
25	JDT4024TCP-1-025		Feed gear		1
26	JDT4024TCP-1-026	70000107;GB276	Bearing		1
27	JDT4024TCP-1-027		Gear		1
28	JDT4024TCP-1-028		Gear		1
29	JDT4024TCP-1-029	50204;GB277	Bearing		1
30	JDT4024TCP-1-030	18;GB858	Washer		1
31	JDT4024TCP-1-031		Round nut		1
32	JDT4024TCP-1-032		Cover		1
33	JDT4024TCP-1-033	1.222/40-M8/21101	Knob		1
34	JDT4024TCP-1-034		Handle		1
35	JDT4024TCP-1-035		Handle seat		1
36	JDT4024TCP-1-036		Handle shaft		1
37	JDT4024TCP-1-037		Positioning tray		1
38	JDT4024TCP-1-038		Guard ring		1
39	JDT4024TCP-1-039		Lever		1
40	JDT4024TCP-1-040		Pin ( A )		1
41	JDT4024TCP-1-041		Fork Shaft ( B )		1
42	JDT4024TCP-1-042		Fork ( B )		1
43	JDT4024TCP-1-043		Block		1
44	JDT4024TCP-1-044		Panel operation		1
45	JDT4024TCP-1-045G		Spindle box		1
46	JDT4024TCP-1-046G		Cover		1
47	JDT4024TCP-1-047		Transducer cover		1
48	JDT4024TCP-1-048		Installation board		1
49	JDT4024TCP-1-049		Stop ring		1

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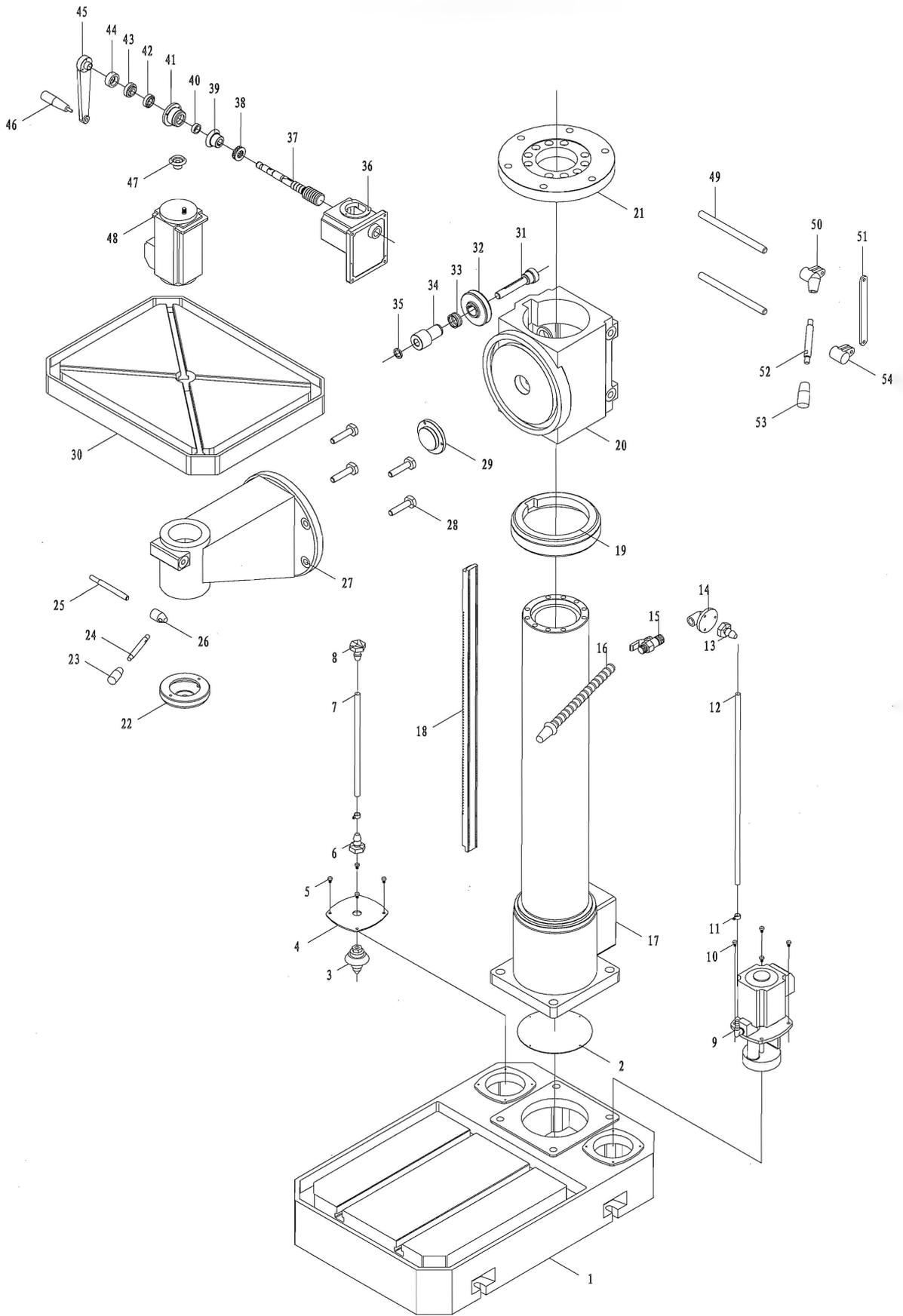
No.	Part no.		Description	Size	Qty.
50	JDT4024TCP-1-050		Locked sleeve( II )		1
51	JDT4024TCP-1-051		Quill		1
52	JDT4024TCP-1-052		Locked sleeve ( I )		1
53	JDT4024TCP-1-053		Locked screw		1
54	JDT4024TCP-1-054		Eccentric cover		1
55	JDT4024TCP-1-055		Handle seat		1
56	JDT4024TCP-1-056		Handle		1
57	JDT4024TCP-1-057	1.222/30-M8/21001	Oval knob		1
58	JDT4024TCP-1-058	50104;GB277	Bearing		1
59	JDT4024TCP-1-059		Spline shaft		1
60	JDT4024TCP-1-060		Gear		1
61	JDT4024TCP-1-061		Gear		1
62	JDT4024TCP-1-062	204;GB276	Bearing		1
63	JDT4024TCP-1-063G		Spindle box cover		1
64	JDT4024TCP-1-064		Oil scale seat		1
65	JDT4024TCP-1-065		Oil scale device		1
66	JDT4024TCP-1-066	50104; GB277	Bearing		1
67	JDT4024TCP-1-067		Oil pump gear		1
68	JDT4024TCP-1-068		Shaft		1
69	JDT4024TCP-1-069	107; GB276	Bearing		1
70	JDT4024TCP-1-070		Oil pump gear		1
71	JDT4024TCP-1-071		Oil pump device		1
72	JDT4024TCP-1-072	7000103;GB276	Bearing		1
73	JDT4024TCP-1-073	7000103;GB276	Bearing		1
74	JDT4024TCP-1-074		Stop ring		1
75	JDT4024TCP-1-075		Oil pump seat		1
76	JDT4024TCP-1-076		Feed gear		1
77	JDT4024TCP-1-077	7000103;GB276	Bearing		1
78	JDT4024TCP-1-078		Bearing seat		1
79	JDT4024TCP-1-079	7000103;GB276	Bearing		1
80	JDT4024TCP-1-080		Feed gear		1
81	JDT4024TCP-1-081	202; GB276	Bearing		1
82	JDT4024TCP-1-082		Spline shaft(III)		1
83	JDT4024TCP-1-083		Feed gear		1
84	JDT4024TCP-1-084		Feed gear		1
85	JDT4024TCP-1-085		Feed gear		1
86	JDT4024TCP-1-086		Feed gear		1
87	JDT4024TCP-1-087	50202;GB277	Bearing		1
88	JDT4024TCP-1-088	B12X100;GB4141.20	Wheel		1
89	JDT4024TCP-1-089		Cover		1
90	JDT4024TCP-1-090		Shaft		1
91	JDT4024TCP-1-091		Clutch		1
92	JDT4024TCP-1-092	M14X1.5;GB812	Round nut	M14X1.5	1
93	JDT4024TCP-1-093	8102;GB301	Bearing		1
94	JDT4024TCP-1-094		Bearing seat		1
95	JDT4024TCP-1-095	81021;GB301	Bearing		1
96	JDT4024TCP-1-096		Washer		1
97	JDT4024TCP-1-097	102;GB276	Bearing		1
98	JDT4024TCP-1-098		Shaft		1

**Part List for JDT-4024TCP DRILL PRESS**

No.	Part no.		Description	Size	Qty.
99	JDT4024TCP-1-099	7000106;GB276	Bearing		1
100	JDT4024TCP-1-100		Clutch(below)		1
101	JDT4024TCP-1-101	1000902;GB276	Bearing		1
102	JDT4024TCP-1-102		Overload protection seat		1
103	JDT4024TCP-1-103		Round nut		1
104	JDT4024TCP-1-104		Round nut		1
105	JDT4024TCP-1-105		Adjusting washer		1
106	JDT4024TCP-1-106		Spline shaft(IV)		1
107	JDT4024TCP-1-107		Feed gear		1
108	JDT4024TCP-1-108		Feed gear		1
109	JDT4024TCP-1-109	303;GB276	Bearing		1
110	JDT4024TCP-1-110		Lever block		1
111	JDT4024TCP-1-111		Lever block		1
112	JDT4024TCP-1-112		Lever		1
113	JDT4024TCP-1-113		Lever		1
114	JDT4024TCP-1-114		Lever shaft		2
115	JDT4024TCP-1-115		Shaft		2
116	JDT4024TCP-1-116		Ball bearing		2
117	JDT4024TCP-1-117		Cam		1
118	JDT4024TCP-1-118		Quill		1
119	JDT4024TCP-1-119		Cam shaft		1
120	JDT4024TCP-1-120G		Side cover		1
121	JDT4024TCP-1-121		Instruction tray		1
122	JDT4024TCP-1-122		Wheel		1
123	JDT4024TCP-1-123		Cover board		1
124	JDT4024TCP-1-124		Board		1
125	JDT4024TCP-1-125		Bearing cover		1
126	JDT4024TCP-1-126	104;GB276	Bearing		1
127	JDT4024TCP-1-127		Adjusting washer		2
128	JDT4024TCP-1-128		Horizontal shaft		1
129	JDT4024TCP-1-129	7000108;GB276	Bearing		1
130	JDT4024TCP-1-130		Adjusting washer		1
131	JDT4024TCP-1-131		Worm wheel		1
132	JDT4024TCP-1-132		Quill		1
133	JDT4024TCP-1-133	1000909;GB276	Bearing		1
134	JDT4024TCP-1-134		Washer		1
135	JDT4024TCP-1-135G		Feed side cover		1
136	JDT4024TCP-1-136		Handle seat		1
137	JDT4024TCP-1-137		Washer		1
138	JDT4024TCP-1-138		Press cover		1
139	JDT4024TCP-1-139		Lever		3
140	JDT4024TCP-1-140		Handle lever		3
141	JDT4024TCP-1-141		Nip		3
142	JDT4024TCP-1-142		Core		3
143	JDT4024TCP-1-143	M4x30;GB65	Slotted cheese head screws	M4X30	2
144	JDT4024TCP-1-144		Cover		1
145	JDT4024TCP-1-145	M4x8;GB65	Slotted cheese head screws	M4X8	4
146	JDT4024TCP-1-146		Mounting plate		1
147	JDT4024TCP-1-147	M6x12;GB65	Slotted cheese head screws	M6X12	4
148	JDT4024TCP-1-148		Holder		1

**Part List for JDT-4024TCP DRILL PRESS**

<b>No.</b>	<b>Part no.</b>		<b>Descirption</b>	<b>Size</b>	<b>Qty.</b>
149	JDT4024TCP-1-149	6;GB308	Ball		1
150	JDT4024TCP-1-150		Pin		1
151	JDT4024TCP-1-151		Lever		1
152	JDT4024TCP-1-152		Screw		1
153	JDT4024TCP-1-153		Teleflex		1
154	JDT4024TCP-1-154		Supporting rod		1
155	JDT4024TCP-1-155	M5X12;GB68	Slotted cheese head screws	M5X12	2
156	JDT4024TCP-1-156		Guard		1
157	JDT4024TCP-1-157		Motor	2kW	1



**Parts Breakdown For JDT-4024TCP Drilling Milling Machine Drawing (2)**

**Part List for JDT-4024TCP DRILL PRESS**

No.	Part no.		Description	Size	Qty.
1	JDT4024TCP-2-01G		Base		1
2	JDT4024TCP-2-02		Cover		1
3	JDT4024TCP-2-03		Water strainer	G1/2"	1
4	JDT4024TCP-2-04		Cover broad		1
5	JDT4024TCP-2-05	M6X10;GB65	Slotted countersunk head screw	M6X10	4
6	JDT4024TCP-2-06	12.5(G1/2");JB/GQ0341	Pipe joint	12.5(G1/2")	1
7	JDT4024TCP-2-07	φ12.5x1500	Hose	φ12.5x1500	1
8	JDT4024TCP-2-08	12.5(G3/8");JB/GQ0341	Pipe joint	12.5(G3/8")	1
9	JDT4024TCP-2-09		Coolant pump	0.18kW	1
10	JDT4024TCP-2-10	M6x25;GB65	Slotted cheese head screw	M6X25	1
11	JDT4024TCP-2-11	11-20;G31-7A	Hose clamp		4
12	JDT4024TCP-2-12	φ10x1500	Hose	φ10x1500	1
13	JDT4024TCP-2-13	10(G3/8");JB/GQ0341	Pipe joint	10(G3/8")	1
14	JDT4024TCP-2-14G		Connector		1
15	JDT4024TCP-2-15		Stop ring		1
16	JDT4024TCP-2-16		Up and down device of bracket		1
17	JDT4024TCP-2-17G		Column		1
18	JDT4024TCP-2-18		Rack		1
19	JDT4024TCP-2-19		Stop ring		1
20	JDT4024TCP-2-20B		Up and down device of bracket		1
21	JDT4024TCP-2-21G		Up connection seat		1
22	JDT4024TCP-2-22B		Crust		1
23	JDT4024TCP-2-23	M10x50; GB4141.14	Long lever quill	M10X50	1
24	JDT4024TCP-2-24	M10x80; GB4141.15	Hand lever	M10X80	1
25	JDT4024TCP-2-25		Double end bolt		1
26	JDT4024TCP-2-26	M12x30;GB4141.16	Hand lever seat	M12X30	1
27	JDT4024TCP-2-27B		Bracket seat		1
28	JDT4024TCP-2-28		T type screw bolt		4
29	JDT4024TCP-2-29		Positioning shaft		1
30	JDT4024TCP-2-30B		Worktable		1
31	JDT4024TCP-2-31		Small shaft		1
32	JDT4024TCP-2-32		Worm shaft		1
33	JDT4024TCP-2-33		Sleeve		1
34	JDT4024TCP-2-34		Gear		1
35	JDT4024TCP-2-35		Washer		1
36	JDT4024TCP-2-36B		Side cover for lifting		1
37	JDT4024TCP-2-37		Worm shaft for lifting		1
38	JDT4024TCP-2-38	8104; GB301	Ball bearing		1
39	JDT4024TCP-2-39		Taper gear		1
40	JDT4024TCP-2-40		Washer for adjusting		1
41	JDT4024TCP-2-41		Bearing seat		1
42	JDT4024TCP-2-42	7000102;GB276	Ball bearing of depth chimb		1
43	JDT4024TCP-2-43		Connecting end		1
44	JDT4024TCP-2-44		Connecting end		1
45	JDT4024TCP-2-45B		Lever for lifting		1
46	JDT4024TCP-2-46	M10x80; GB4141.5	Lever for turning	M10X80	1
47	JDT4024TCP-2-47		Taper gear		1
48	JDT4024TCP-2-48		motor	0.25kW	1
49	JDT4024TCP-2-49		Double end bolt		2
50	JDT4024TCP-2-50B		Main nut for clamping board		

**Part List for JDT-4024TCP DRILL PRESS**

<b>No.</b>	<b>Part no.</b>		<b>Descirption</b>	<b>Size</b>	<b>Qty.</b>
51	JDT4024TCP-2-51		Connecting board for bracket		
52	JDT4024TCP-2-52	M12×100; GB4141.15	Hand lever		1
53	JDT4024TCP-2-53	M12×60; GB4141.14	Long hand quill		1
54	JDT4024TCP-2-54B		Nut for clamping board		1

### Standard Accessories List for JDT-4024TCP Drill Press

No.	Part no.	Description	Size	Qty.
1	JDT4024TCP-ACC-01	Adapter	MT4-B16	1
2	JDT4024TCP-ACC-02	Adapter	MT4-3	1
3	JDT4024TCP-ACC-03	Adapter	MT4-2	1
4	JDT4024TCP-ACC-04	Adapter	MT3-1	2
5	JDT4024TCP-ACC-05	Double wrench	21X24	1
6	JDT4024TCP-ACC-06	Taper wedge for flat shape quill		2
7	JDT4024TCP-ACC-07	Key for drill chuck		1
8	JDT4024TCP-ACC-08	Fuse	1A, 3A, 5A	each 2
9	JDT4024TCP-ACC-09	Drill chuck	1-13mn B16	1

