

Assembly Instructions and Parts Breakdown

JWSS-22S Stand

(fits JWSS-18B and JWSS-22B JET Scroll Saws)

Shipping contents

Refer to Figures 1 and 2, and exploded view on reverse side.

- 2 Short top braces – (#3)
- 2 Long top braces – (#4)
- 2 Short bottom braces – (#7)
- 2 Long bottom braces – (#8)
- 4 Legs – (#5)
- 4 Leg extensions – (#10)
- 1 Hardware kit, contains:
 - 4 Hex cap screws 5/16x1 – (HP1)
 - 24 Carriage bolts 5/16x1/2 – (HP2)
 - 32 Flat washers 5/16 – (HP3)
 - 28 Hex nuts 5/16 – (HP4)

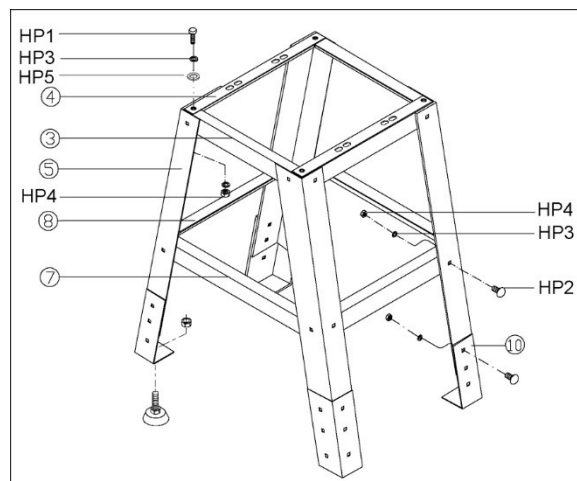


Figure 1: stand assembly

Tools required for assembly

- 14mm open-end wrench
- 12mm wrench

Assembling stand

1. Assemble stand pieces, referring to Figure 10.
Only finger-tighten all fasteners at this time.
2. The leg extensions (#10, Figure 1) can be adjusted for height.
3. If stand will not be bolted to the floor, install the leveling feet that were included with the scroll saw, onto the bottoms of the stand leg extensions.
4. Position stand upright on level floor. Push down on stand assembly to settle it on floor, then fully tighten all fasteners with 12mm wrench.
5. Some scrollers prefer to tilt the saw toward them for convenience. If this is desired, adjust only the two front leg extensions.
6. Mount scroll saw to stand, according to instructions in the scroll saw manual.

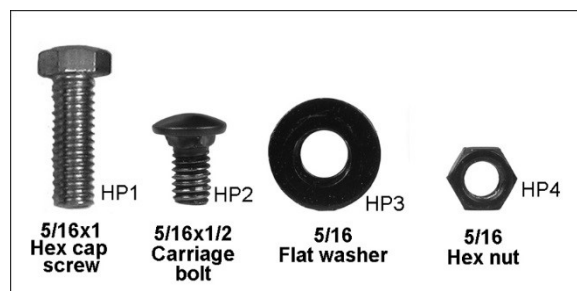


Figure 2: hardware kit JWSS22B-SHK

Specifications

Stock number Stand	727300S
footprint (LxW) Net	28 x 25-1/2 in. (711 x 648 mm)
weight Shipping	21 lbs (9.5 kg)
weight	23 lbs (10.4 kg)

Specifications were current at time of publication, but because of our policy of continuous improvement, JET reserves the right to change specifications at any time and without prior notice, without incurring obligations.



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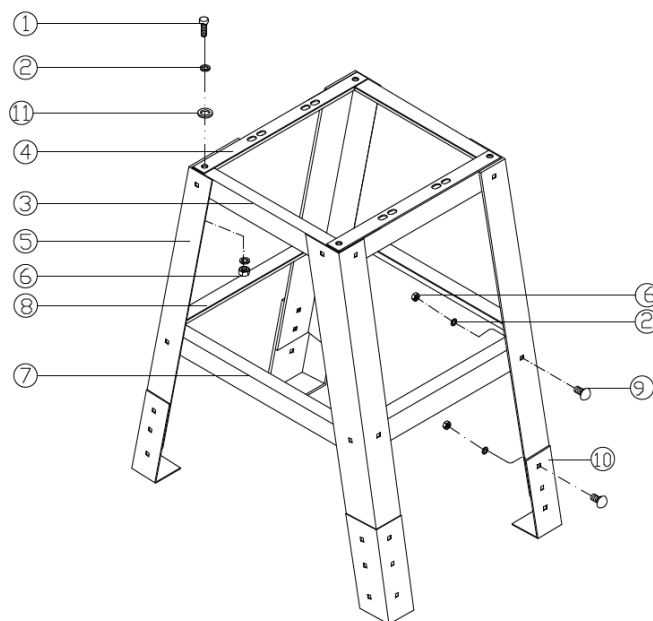


Replacement Parts

To order parts or reach our service department, call 1-800-274-6848 Monday through Friday, 8:00 a.m. to 5:00 p.m. CST. Having the Model Number and Serial Number of your product available when you call will allow us to serve you quickly and accurately. Non-proprietary parts, such as fasteners, are usually available at local hardware stores or may be ordered from JET.

Exploded View and Parts List

727300S Stand for JWSS-22S Stand



Index No	Part No	Description	Size	Qty
	727300S	Stand for Scroll Saw (#1 thru 10) / Ständer für Dekupiersäge (#1 bis 10) / Support pour scie à chantourner (#1 à 10)		
1	TS-0051051	Hex Cap Screw / Sechskantschraube / Vis à tête hexagonale	5/16"-18 x 1"	4
2	TS-0680031	Flat Washer / Unterlegscheibe / Rondelle plate	5/16"	32
3	JWSS22B-103	Top Short Brace / Obere kurze Spange / Bretelle courte supérieure	14-1/2"L	2
4	JWSS18B-104	Top Long Brace / Obere lange Spange / Top Long Brace	16-5/8"L	2
5	JWSS22B-105	Leg / Bein / Jambes		4
6	TS-0570021	Hex Nut / Sechskantmutter / Ecrou hexagonal	5/16"-18	28
7	JWSS22B-107	Bottom Short Brace / Untere kurze Strebe / Supports courts inférieurs	19-3/8"L	2
8	JWSS22B-108	Bottom Long Brace / Untere lange Strebe / Entretoise longue inférieure	21-1/2"L	2
9	JWSS22B-109	Round Hd. Carriage Bolt, b.oxide / Runde Hd. Schlossschraube, b.oxide / Boulon à tête ronde Boulon de carrosserie, b.oxide	5/16"-18 x 1/2"	24
10	JWSS22B-110	Leg Extension / Beinverlängerung / Extension des jambes		4
11	JWSS22B-111	Rubber washer (included with saw hardware) / Gummischeibe (im Lieferumfang der Säge enthalten) / Rondelle en caoutchouc (incluse avec le matériel de sciage)		4
	JWSS22B-SHK	Stand Hardware Kit (#1,2,6,9) / Ständer-Beschlagsatz (#1,2,6,9) / Kit de quincaillerie pour le support (#1,2,6,9)		

⚠ WARNING: This product can expose you to chemicals including lead and cadmium which are known to the State of California to cause cancer and birth defects or other reproductive harm, and phthalates which are known to the State of California to cause birth defects or other reproductive harm. For more information go to <http://www.p65warnings.ca.gov>.

⚠ WARNING: Drilling, sawing, sanding or machining wood products generates wood dust and other substances known to the State of California to cause cancer. Avoid inhaling dust generated from wood products or use a dust mask or other safeguards for personal protection. Wood products emit chemicals known to the State of California to cause birth defects or other reproductive harm. For more information go to <http://www.p65warnings.ca.gov/wood>.